



Measurement parameter

- Calorific Value / Heating Value
- Wobbe Index
- Specific Gravity
- CARI, Air Requirement

Applications

- LNG-Terminals
- Offshore Gas Production
- Fuel Gas Control for Gas Turbines



CWD2005



Calorimeter for direct
determination of gas quality

CWD2005 combustion calorimeters (Calorimetry, Wobbe Index, and Specific Gravity) are used to determine the gas quality.

- Calorific Value / Heating Value
- Wobbe Index
- Specific Gravity
- CARI, Air Requirement

The **CWD2005** satisfies various application requirements (see table 1). It is typically used for steel plants, power plants and coke ovens.

There is the option to measure several variable measuring ranges by using just one device. In addition it is possible to measure even very low calorific gases with the help of a carrier gas supply.



Picture 1: CWD2005

Typical measuring ranges of CWD2005

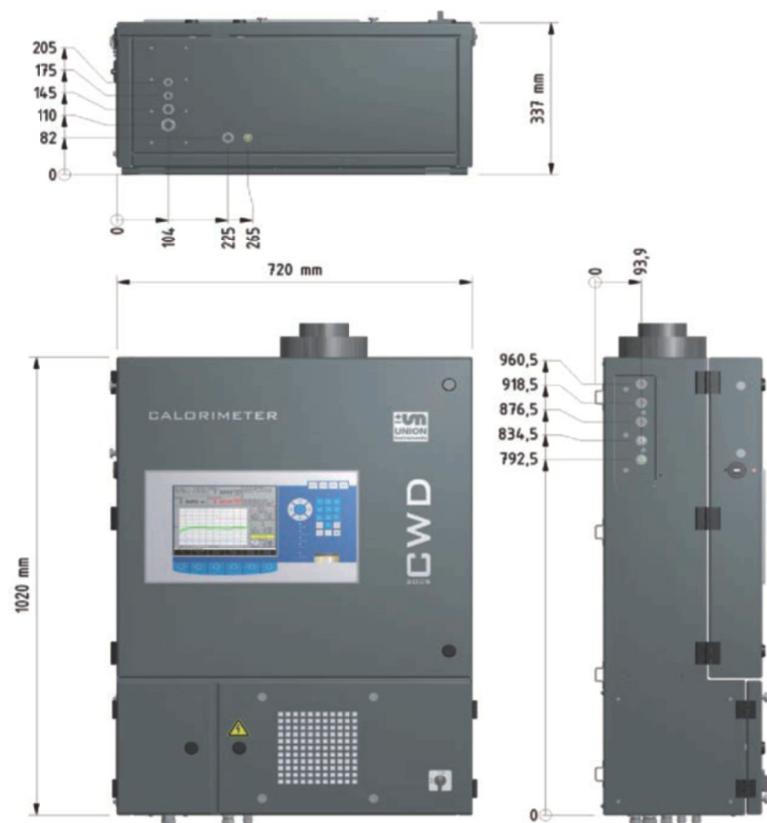
Gas type	Measuring range [BTU/ f t ³]	Upstream pressure [H ₂ O]	Wobbe index accuracy [± % FS.]	Typical gas consumption [SCFH]
Flare gas	0 – 400	16	3.0	1.4
Blast furnace gas	75 – 150	16	3.0	5.95
Converter gas	120 – 240	16	1.5	4.9
Mixed gas	135 – 270	16	2.0	4.9
Coke oven gas	400 – 800	16	1.5	2.1
Biogas	675 – 950	16	1.5	2.45
Natural gas	675 – 1300	8	0.75	0.875
Refinery gas	675 – 1350	16	1.5	0.875
LPG	1075 – 2400	8	1.5	0.525

Table 1: Typical measuring ranges

Direct and continuous determination of gas quality by combustion calorimeter has been a proven, high-accuracy measurement principle for more than 60 years (see table 1). During combustion of a defined gas volume, all gas components are thermally converted. The energy released in the process is proportional to the Wobbe Index.

The specific gravity of the gas is measured simultaneously so that the heating value can be calculated from these two values.

Technical Data



Technical data for CWD2005

Weight	119 lbs. (54 kg)
Dimensions	
W x H x D [mm]	40" x 28" x 13" (1020 x 720 x 337 mm)
Protection class	NEMA 1 (IP 50)
Ambient temperature	41-113 °F (5 – 45 °C)
Allowed temperature change	< 8 °F per hour (<5°C per hour)
Ambient humidity	0 – 95% RH
Ambient pressure	800 – 1100 hPa (0.8 – 1.1 bar)
Supply pressure of gas	8" - 16" H ₂ O (20 – 40 mbar)
Process gas supply	max. 2
Calibration gas supply	max. 2
Relative gas humidity	< 95%, condensate-free
Supply temperature of gas	max. 113 °F (45 °C)
Voltage	240 VAC, 50/60 Hz; 110 VAC, 60 Hz
Max. power consumption	200 VAz
Interfaces	3 x relay; RS232; 4 – 20 mA; Fieldbus; Profibus DP; Profinet IO; Modbus RTU/TCP; Industrial Ethernet
T90 display time	20 s
Inspection (optional)	SGS
NRTL-approval (optional)	yes

Table 2: Technical Data CWD2005



About UNION Instruments

UNION Instruments GmbH, founded in 1919, is a specialized supplier of measuring instruments in the areas of calorimetry and gas composition. Its user and customer base includes biogas producers, the chemical industry, and energy and water suppliers. The company has its headquarters in Karlsruhe and a subsidiary in Lübeck. With 30 international distributors, UNION Instruments operates worldwide. The company's core businesses include development and production as well as maintenance, service, and support.

Our service performance



Support

The **UNION-hotline** helps to solve all inquiries and urgent issues fast and easy. Device specific concerns can be solved worldwide within minutes by direct communication via TEAMVIEWER.



Original spare parts

Original spare parts for the majority of UNION's products are in stock directly at site and ready for dispatch within a few hours.



Software

For read-out of measurement and calibration data a device-specific software is available for our clients. In addition to the graphic display of measurement data its export in several database formats is possible.



Training

UNION offers individual in-house training or on-site seminars for installation, use and maintenance of our devices even at the customer's premises. Training is individually adapted to the client's requirements.



Repair service

A global service for inspection, maintenance and repair of our devices and systems is provided directly by UNION and via its distributors.



Certification

Since 20 years we have implemented the ISO9001 system. UNION's products are certified to ATEX and UL/CSA directives accordingly. Industrial safety **"Safety with System"** is part of UNION's company policy.



Engineering

In the last decades UNION compiled a very high level to the state of the art that covers many market segments. So a wide range of possible solution approaches is on hand.



Calibration

As part of maintenance and service UNION provides the validation and re-calibration of measuring devices in conformity with certified custody transfer instruments and/or traceable protocols.



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